



MODBUS PROTOCOL JAxX PRO
SERIES 1.1.6





NORME CE
EC RULES(STANDARD EC)
NORMAS DE LA CE

Direttiva Bassa Tensione
Low Voltage Directive
Directiva de baja tensión } 2014/35/UE

Direttiva EMC Compatibilità Elettromagnetica
EMC electromagnetic compatibility directive
EMC directiva de compatibilidad electromagnética } 2014/30/UE



GENERAL SAFETY GUIDELINES

Danger!

In emergencies the instrument should be switched off immediately! Disconnect the power cable from the power supply!

When installing always observe local regulations!

Manufacturer is not liable for any unauthorized use or misuse of this product that may cause injury, damage to persons and / or materials.

Caution!

Instrument must be accessible at all times for both operating and servicing. Access must not be obstructed in any way!

Feeder should be interlocked with a no-flow protection device to automatically shut-off the pumps when there is no flow!

Pumps and accessories must be serviced and repaired by qualified and authorized personnel only!

Always discharge the liquid end before servicing the instrument!

Empty and rinse the liquid end before work on a pump which has been used with hazardous or unknown chemicals!

Always read chemical safety datasheet!

Always wear protective clothing when handling hazardous or unknown chemicals!

Instrument must be operated / serviced by trained technicians only!

All connection operations must be performed while the instrument is not connected to main supply!

MODBUS

What is MODBUS?

It is a application-layer messaging protocol. It provides client/server communication between devices connected on networks.

Devices with MODBUS protocol use 8, N, 1 data format: 8 data bits, no parity, 1 stop bit. Communication speed rate (baud) can be set from devices communication menu directly.

MODBUS transactions are related always to the “master”, that manage the line and a “slave” device per time (except for broadcast messages).

Each “slave” device is univoquely identified by an **address**.

First character of the message always contains the “slave” device’s numeric address.

Permitted addresses are from 1 to 255. 0 is used only for broadcast messages, directed to all “slave” devices at the same time.

Second character of the message contains the master’s request. The “slave” device replies with same character to mean the request has been executed.

Frequently used requests are

Function	Description
01	Read Coil Status
02	Read Input Status
03	Read Holding Registers
04	Read Input registers
05	Force Single Coil
06	Preset Single register
07	Read Status

Last two character of the message contains Cyclic Redundancy Check obtained by CRC16 algorithm.

MODBUS FUNCTIONS

Read Output Status (01)

The function asks the ON / OFF of binary logic variables.

Broadcast is not allowed.

Request

In addition to the “slave” address and the function code (01), message contains starting address on two bytes and the number of bits to be read also on two bytes. The address numbering starts from zero (bit1 = 0) for the MODBUS.

Example: Request to read from the slave's 17 bit 04 015.

ADDR	FUNC	DATA start	DATA start	DATA bit #	DATA bit #	CRC HI	CRC LO
11	01	00	03	00	0C	CE	9F

Reply

In addition to the “slave” address and the function code (01), message contains the number of data bytes and characters containing the data.

Data are packed so that a byte represent an 8 bit status, less significant bit of the first byte contains the bit corresponding to the starting Address and so on.

If the number of bits to be read is not multiple of 8, the last character is completed with zeros in the most significant bits.

Example: eply to the previous request.

ADDR	FUNC	DATA byte count	DATA bit 04..11	DATA bit 12..15	CRC HI	CRC LO
11	01	02	CD	0B	6D	68

Read Output Registers (03)

This function allows to request value of 16 bit (word) registers containing numeric variables.

In addition to the “slave” address and the function code (03), the message contains the starting address on two bytes and the number of words to be read also on two bytes. The maximum number of words that can be read is 125.

Example: : Request o ead rom slave 25 of registers from 4069 to 40071.

ADDR	FUNC	DATA start Addr HI	DATA start Addr LO	DATA bit # HI	DATA bit # LO	CRC HI	CRC LO
19	03	00	44	00	03	46	06

Reply

In addition to the “slave” and the function code (03), message contains a character that contains the number of data bytes and characters containing the data.

The registers require two bytes each, the first of which contains the most significant part.

Example: Reply to the previous request.

ADDR	FUNC	DATA byte count	DATA byte 69 HI	DATA byte 69 LO	DATA byte 70 HI	DATA byte 70 LO	DATA byte 71 HI	DATA byte 71 LO	CRC HI	CRC LO
19	03	06	02	2B	00	00	00	64	AF	7A

Force Single Coil (05)

This function allows to force a single binary variable state ON or OFF.

In addition to the “slave” address and the function code (05), the message contains the address of the variable to force two bytes and two characters of which the first is set to FF hex (255) to force ON state and 00 hex to force OFF state, the second is set to zero in every case.

Example: ON request to slave 47 on bit 4.

ADDR	FUNC	DATA	DATA	DATA	DATA	CRC	CRC
		bit HI	bit LO	ON/OFF	(Zero)	HI	LO
2F	05	00	03	FF	00	7A	74

Preset Single Register (06)

This function allows to set the value of a single 16-bit register.

In addition to the address of the slave and the function code (06), the message contains the address of the variable expressed in two bytes, and the value to be assigned.

Example: 928 request to slave 35 at address 26.

ADDR	FUNC	DATA bit HI	DATA bit LO	DATA WORD HI	DATA WORD LO	CRC HI	CRC LO
23	06	00	19	03	A0	5E	07

Answer

Reading for setpoint status **See Read Status (07)**

Read Status (07)

This function allows to read the status of eight predefined bits with a compact message.

Example: Status check from the slave 25.

ADDR	FUNC	CRC HI	CRC LO
19	07	5E	07

Answer

In addition to the address of slave and function code (07), the message includes a character containing the bits status.

ADDR	FUNC	Status_send	CRC HI	CRC LO
2F	05	00	7A	74

The bits status:

0 setpoint successfully modified

1 wait for setpoint being edited

2 error setpoint change

ERRORS MANAGEMENT

ADDR	FUNC	DATA exept.	CRC HI	CRC LO
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		code		
0A	81	02	7A	74

Exception code

CODE	NAME	DESCRIPTION
01	ILLEGAL FORMAT	message format error
02	ILLEGAL DATA ADDRESS	Referred address for requested data is not valid for adressed slave
03	ILLEGAL DATA VALUE	function error
04	CRC ERROR	checksum CRC error

The time between one interrogation and another must be greater than or equal to: 500 ms (thousand seconds)

LIST ADDRESS VALUE:

Address	No. register	Format	Property	Function	Description
Setpoint					
40007	2	Int16	R/W	03/06	SETPOINT OUT 1 VALUE 1 4 DIGIT
40008	2	Int16	R/W	03/06	SETPOINT OUT 1 VALUE 2 4 DIGIT
40009	2	Int16	R/W	03/06	SETPOINT OUT 1 mode: 0 : OUT disabled 1 : OUT Enabled
40010	2	Int16	R/W	03/06	SETPOINT OUT 1 Perc 1 3 DIGIT
40011	2	Int16	R/W	03/06	SETPOINT OUT 1 Perc 2 3 DIGIT
40012	2	Int16	R/W	03/06	working mode 0 PROP 1 ON/OFF 2 PID
40018	2	Int16	R/W	03/06	SETPOINT OUT 2 VALUE 1 4 DIGIT
40019	2	Int16	R/W	03/06	SETPOINT OUT 2 VALUE 2 4 DIGIT
40020	2	Int16	R/W	03/06	SETPOINT OUT 2 mode: 0 : OUT disabled 1 : OUT Enabled
40021	2	Int16	R/W	03/06	SETPOINT OUT 2 Perc 1 3 DIGIT
40022	2	Int16	R/W	03/06	SETPOINT OUT 2 Perc 2 3 DIGIT
40023	2	Int16	R/W	03/06	working mode 0 PROP 1 ON/OFF 2 PID
40029	2	Int16	R/W	03/06	SETPOINT OUT IS VALUE 1 4 DIGIT
40030	2	Int16	R/W	03/06	SETPOINT OUT IS VALUE 2 4 DIGIT
40031	2	Int16	R/W	03/06	SETPOINT OUT IS mode: 0 : OUT disabled

					0x04 : mV 0x05: CD 0x14: CDIND																																																																																		
40072	2	Int16	R	03	<p>Measure:</p> <table> <tr><td>unit_nS</td><td>0x00</td></tr> <tr><td>unit_uS</td><td>0x01</td></tr> <tr><td>unit_mS</td><td>0x02</td></tr> <tr><td>unit_S</td><td>0x03</td></tr> <tr><td>unit_ppm</td><td>0x04</td></tr> <tr><td>unit_NaCl</td><td>0x05</td></tr> <tr><td>unit_NaOH</td><td>0x06</td></tr> <tr><td>unit_HCl</td><td>0x07</td></tr> <tr><td>unit_HNO3</td><td>0x08</td></tr> <tr><td>unit_H2SO4</td><td>0x09</td></tr> <tr><td>unit_H3PO4</td><td>0x0A</td></tr> <tr><td>unit_OHM</td><td>0x0B</td></tr> <tr><td>unit_mOHM</td><td>0x0C</td></tr> <tr><td>unit_KOHM</td><td>0x0D</td></tr> <tr><td>unit_MOHM</td><td>0x0E</td></tr> <tr><td>unit_PH</td><td>0x0F</td></tr> <tr><td>unit_RH</td><td>0x10</td></tr> <tr><td>unit_ppk</td><td>0x11</td></tr> <tr><td>unit_cl2</td><td>0x12</td></tr> <tr><td>unit_clo2</td><td>0x13</td></tr> <tr><td>unit_clt</td><td>0x14</td></tr> <tr><td>unit_h2o2</td><td>0x15</td></tr> <tr><td>unit_o3</td><td>0x16</td></tr> <tr><td>unit_paa</td><td>0x17</td></tr> <tr><td>unit_o2</td><td>0x18</td></tr> <tr><td>unit_br2</td><td>0x19</td></tr> <tr><td>unit_cdind3</td><td>0x1A</td></tr> <tr><td>unit_cdind30</td><td>0x1B</td></tr> <tr><td>unit_cdind300</td><td>0x1C</td></tr> <tr><td>unit_cdindppm</td><td>0x1D</td></tr> <tr><td>unit_fissa_nS_2</td><td>0x1E (xx.xx)</td></tr> <tr><td>unit_fissa_nS_3</td><td>0x1F(xxx.x)</td></tr> <tr><td>unit_fissa_uS_1</td><td>0x20(x.xxx)</td></tr> <tr><td>unit_fissa_uS_2</td><td>0x21(xx.xx)</td></tr> <tr><td>unit_fissa_uS_3</td><td>0x24(xxx.x)</td></tr> <tr><td>unit_fissa_mS_1</td><td>0x25(x.xxx)</td></tr> <tr><td>unit_fissa_mS_2</td><td>0x26(xx.xx)</td></tr> <tr><td>unit_fissa_mS_3</td><td>0x27(xxx.x)</td></tr> <tr><td>unit_fissa_S</td><td>0x28</td></tr> <tr><td>unit_ppm_CaCO3</td><td>0x22</td></tr> <tr><td>unit_ppm_NaCl</td><td>0x23</td></tr> </table>	unit_nS	0x00	unit_uS	0x01	unit_mS	0x02	unit_S	0x03	unit_ppm	0x04	unit_NaCl	0x05	unit_NaOH	0x06	unit_HCl	0x07	unit_HNO3	0x08	unit_H2SO4	0x09	unit_H3PO4	0x0A	unit_OHM	0x0B	unit_mOHM	0x0C	unit_KOHM	0x0D	unit_MOHM	0x0E	unit_PH	0x0F	unit_RH	0x10	unit_ppk	0x11	unit_cl2	0x12	unit_clo2	0x13	unit_clt	0x14	unit_h2o2	0x15	unit_o3	0x16	unit_paa	0x17	unit_o2	0x18	unit_br2	0x19	unit_cdind3	0x1A	unit_cdind30	0x1B	unit_cdind300	0x1C	unit_cdindppm	0x1D	unit_fissa_nS_2	0x1E (xx.xx)	unit_fissa_nS_3	0x1F(xxx.x)	unit_fissa_uS_1	0x20(x.xxx)	unit_fissa_uS_2	0x21(xx.xx)	unit_fissa_uS_3	0x24(xxx.x)	unit_fissa_mS_1	0x25(x.xxx)	unit_fissa_mS_2	0x26(xx.xx)	unit_fissa_mS_3	0x27(xxx.x)	unit_fissa_S	0x28	unit_ppm_CaCO3	0x22	unit_ppm_NaCl	0x23
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40073	2	Int16	R	03	Read Temperature (x10)																																																																																		
40074	2	Int16	R	03	<p>Current measure dividing factor. Values: 1, 10, 100, 1000</p> <p>1: (x.xxx) 2: (xx.xx) 3:(xxx.x) 4: xxxx</p>																																																																																		
40075	2	Int16	R	03	<p>Temperature Format</p> <p>0: EUROPE 1: AMERICA</p>																																																																																		
40076	2	Int16	R	03	Read channel																																																																																		
40077	2	Int16	R	03	<p>Probe number:</p> <table> <thead> <tr> <th>Probe</th> <th>F.S.</th> <th>Number</th> </tr> </thead> <tbody> <tr><td>Sc1 1/2</td><td>2.000</td><td>0</td></tr> <tr><td>Sc1 1/5</td><td>5.000</td><td>1</td></tr> <tr><td>Sc1 1/20</td><td>20.00</td><td>2</td></tr> <tr><td>Sc1 1/200</td><td>200.0</td><td>3</td></tr> <tr><td>Sc1 2/2</td><td>2.000</td><td>4</td></tr> <tr><td>Sc1 2/20</td><td>20.00</td><td>5</td></tr> <tr><td>Sc1 3/2</td><td>2.000</td><td>6</td></tr> </tbody> </table>	Probe	F.S.	Number	Sc1 1/2	2.000	0	Sc1 1/5	5.000	1	Sc1 1/20	20.00	2	Sc1 1/200	200.0	3	Sc1 2/2	2.000	4	Sc1 2/20	20.00	5	Sc1 3/2	2.000	6																																																										
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					Ecl 6,7,12,20	10.00	9
					Scl 8/2	2.000	10
					Scl 8/20	20.00	11
					Scl 9/200	200.0	12
					Scl 9/2000	2000	13
					Scl 10/1	1.000	14
					Scl 10/10	10.00	15
					Scl 11/200	200.0	16
					Scl 11/2000	2000	17
					Scl 13	60.00	18
					Scl 17/10	10.00	19
					Scl 18/10	10.00	20
					Ecl 6,7,12,20 br	10.00	21
					mV	999	22
					pH	14.00	23
					CD	300.0	24
					CD	3000	25
					CD	30.00	26
					CD	300.0	27
					Scl 17/2	2.000	42
					Scl 18/2	2.000	43
					SBR 1/20	20.00	44
					SCL SC	2.000	51
					mV	- 999/999	56
					SCL 17/20	20.00	59
					SCL 18/20	20.00	60
					SCL 10/2	2.000	61
					SCL 10/20	20.00	62
					SCLT/2	2.000	63
					SCL11/50	50.00	64
					SCL9/50	50.00	74
					SCL2/0,5	0,50	78
					CIO2 sensor	5,00	79
					xJACDIND		
					CD	3.000	84
					CD	30.00	85
					CD	300.0	86
					CD	300.0	87
					CD JA	77	
					SCL3/0,5	0,50	88
					SCL17/0,5	0,50	89
					SCL18/0,5	0,50	90

Registri per gestione DATA e ORA

40078	2	Int16	R	03	HOUR
40079	2	Int16	R	03	MINUTES
40080	2	Int16	R	03	SECONDS
40081	2	Int16	R	03	TIME FORMAT (AM : 0 PM :1)
40082	2	Int16	R	03	DAY
40083	2	Int16	R	03	MONTH
40084	2	Int16	R	03	YEAR
40085	2	Int16	R	03	STAND BY STATUS (1: ALARM 2: NO ALARM)
40086	2	Int16	R	03	FLOW STATUS (1: ALARM 2: NO ALARM)



*When dismantling this instrument please separate material types and send them according to local recycling disposal requirements.
We appreciate your efforts in supporting your local Recycle Environmental Program.
Working together we'll form an active union to assure the world's invaluable resources are conserved.*