

# Model 12 Process pH Sensor

## Features

- Patented Plunger<sup>1</sup> pH Electrode
- Concave or Flat Sensor Design
- Choice of High Temperature or High pH Measurement
- Patented Porous<sup>2</sup> Teflon® Liquid Junctions
- Double Junction Reference Cell
- **New** Cast-In-Place Solid Reference Electrolyte
- Optional Integral Unity Gain Preamplifier
- **New** TOP68 Quick Disconnect Cable
- **New** Capillary TC Design
- **New** Non-Metallic Solution Ground

## Applications

- Water and Wastewater Treatment
- Coagulation and Flocculation
- Process Monitoring and Control
- Pulp Stock Applications
- Ore Separation

## Description

The Model 12 process pH sensor features the Plunger pH electrode design which permits 360° sensor mounting. The porous Teflon® liquid junction resists fouling and chemical attack. Double junction reference cells increase the service life in applications containing sulfides (H<sub>2</sub>S) and metals such as lead, mercury and silver. The new cast-in-place solid reference electrolyte helps maintain a constant reference cell potential by resisting dilution over time with pressure and temperature changes. The new capillary temperature sensor design places the Pt100 or Pt1000 TC behind the pH sensitive membrane for accurate temperature compensation and measurement. The TOP68 quick disconnect cable system provides ease of use and the reliability of fixed cable. The IP68 environmental rating protects the high impedance pH electrode signal from moisture resulting from condensate build up in submersion pipes.



## Specifications

Model 12	Specifications
Body Material	Ryton®
O-Rings	Viton®
Measuring Range	0 to 14 pH
Temperature Range	0 to 80°C (32 to 176°F) Standard Version 0 to 110°C (32 to 230°F) High Temp Version
Pressure Range	0 to 6.9 bar (0 to 100 psig) Standard Version 0 to 10.3 bar (0 to 150 psig) High Temp Version
Drift	< 2.0 mV/week
Response Time @ 25°C	95% of reading in 10 seconds
Asymmetry Potential	7.0 pH ± 0.2 pH
Theoretical Slope	±59.16 mV / pH unit @ 25°C (77°F)
Sodium Error	< 0.05 pH in 0.1 Molar Na+ Ion @ 12.8 pH
pH Glass Bulb Impedance @ 25°C	150 Megohms

<sup>1</sup> United States Patent No. 4,333,812

<sup>2</sup> United States Patent No. 4,128,468

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® Ryton is a registered trademark of Philips 66 Co.



INNOVATIVE SENSORS INC.  
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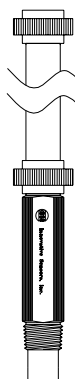
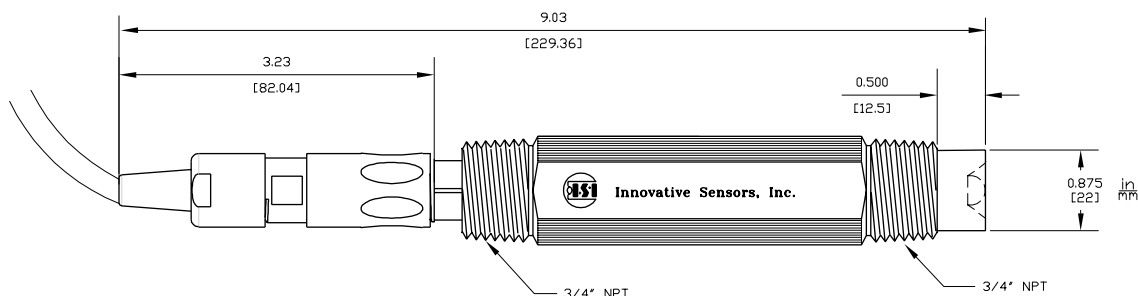


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## Ordering Information

**Model 12 pH sensor** features a concave probe design with a short insertion length of 12.7mm (0.5"). Concave sensor designs tend to be self-cleaning and are recommended for flow applications containing suspended solids. Select a flat sensor design for viscous or fibrous solutions such as pulp stock applications. The Model 16 provides 1.0" MNPT process connections.

Model 12 and 16 Ordering Information	Description
M – 12	Process pH Sensor with Concave Sensor Design Double Junction Reference Cell, KCl/AgCl and KNO <sub>3</sub> No Temperature Compensation ¾" MNPT Process Connections 12.7 mm (0.5") Insertion Length 4.5m (15 ft.) Cable with BNC
M – 16	M - 12 with 1.0" MNPT Process Connections
Options	Description
T68	TOP68 Quick Disconnect
Amp	Integral Unity Gain Preamplifier
HT	For continuous high temperature use, >80°C (176°F)
HpH	For continuous high pH use, > 11.0 pH
PT100	Temperature Compensation, 100 Ohm RTD
PT1000	Temperature Compensation, 1000 Ohm RTD
3KTC	Temperature Compensation, 3000 Ohm Thermister
FLAT	Flat Electrode Sensor Design
SG	Solution Ground (Available with Flat Only)
<b>M-12-T68-PT100-FLAT</b>	<b>Example Order Number</b>



### Submersion Installation

- ¾" Submersion Pipe (By Others)
- Attach Sensor to Pipe with ¾" Union (By Others)
- Use Teflon® Tape on Sensor to permit removal for routine maintenance
- Sensor must remain in solution at all times