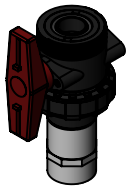
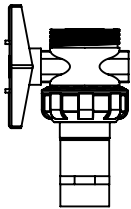
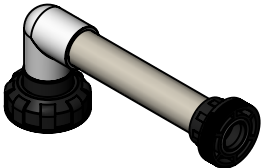
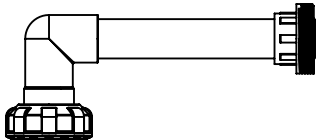


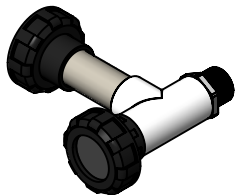
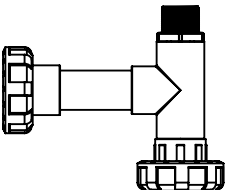
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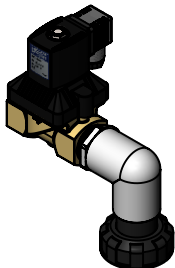
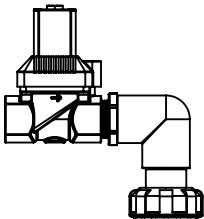
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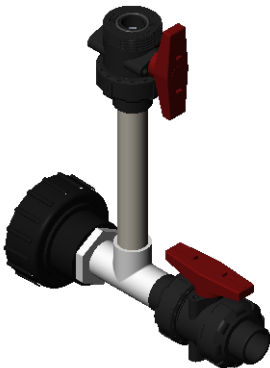
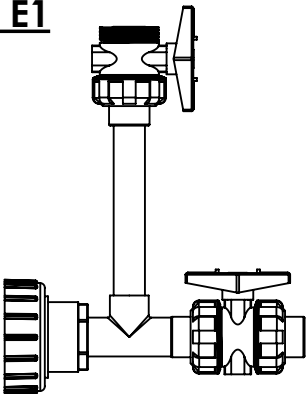
Section: C2



Section: D2



Section: E1



Manifold Outlet Union

Section B1

Section A1

ONGA 415
Recirculation Pump

Hydrochem Branded
PVC Brominator Skid

BROM-26 26Kg
Brominator Canister

Section D2

Section C2

Section E1



PRODUCT/PROJECT:
HC-SKID-BROM26-415-A

DRAWING TYPE:
Assembly Diagram - Partial - Manifold

DRAWING No:
HC-SKID-BROM26-415-A_ASM

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NOTE
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FILE: S:\Data Files\Products\3D Files\Customer Specific\Hydrochem\Projects\Brominator and ONGA pump Skid\HC-SKID-BROM26-415-X_ASM v2.0

MATERIAL: Misc

MASS: Misc

SCALE: 1:6.5

SHEET: 1 OF 4

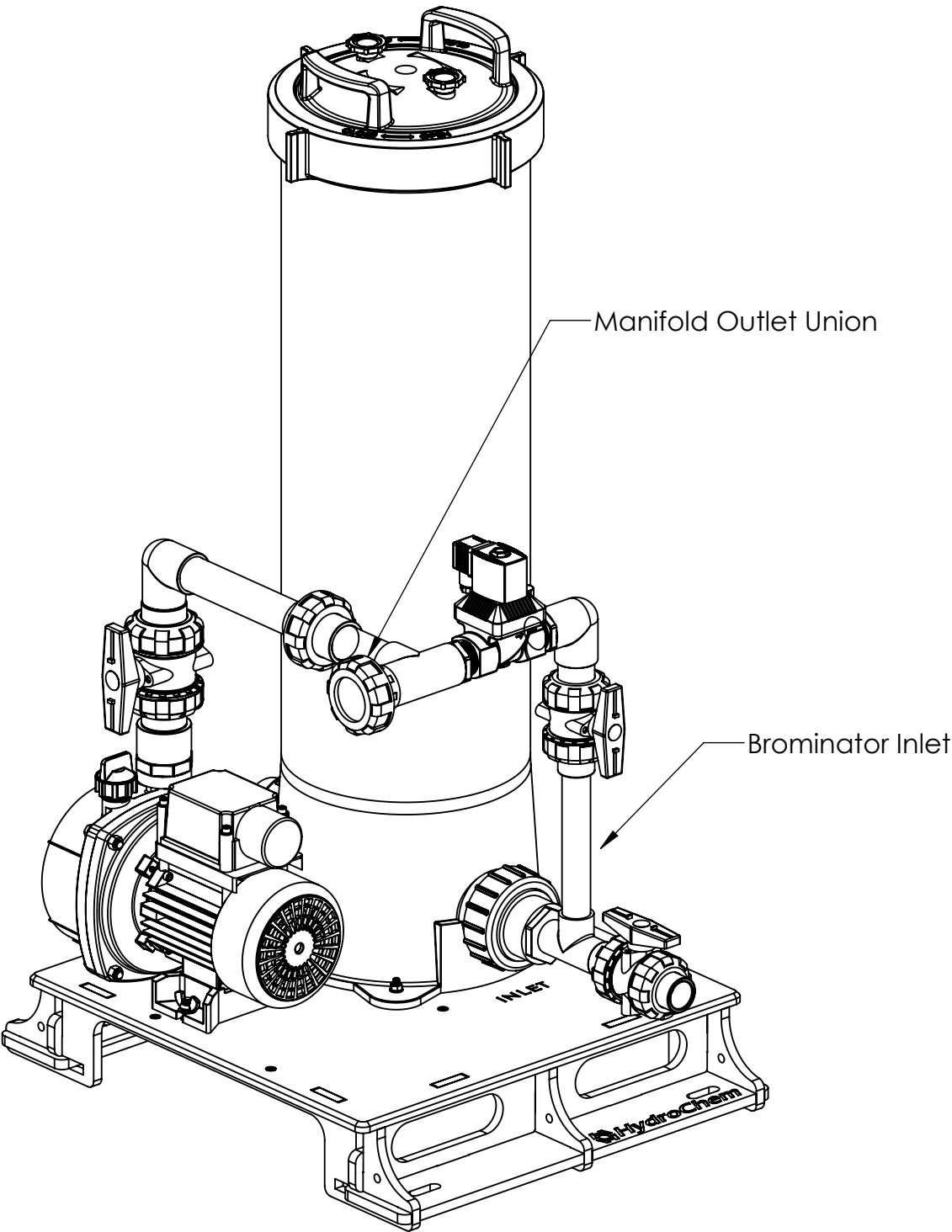
DO NOT SCALE DRAWING

Assembly Directions

Step	Description
1	Apply thread tape to Recirculation Pump Inlet and Outlet
2	Screw section A1 to Recirculation Pump Outlet
3	Bolt Brominator to PVC Skid using the 4x Stainless Steel Studs, Washers and Nyloc Nuts Provided. Note: Ensure Brominator Inlet faces "Inlet" Label on PVC Skid
4	Bolt Recirculation Pump to PVC Skid using the 2x Stainless Steel Studs, Washers, Split Washers and Wing nuts Provided
5	Screw large union nut - Section E1- to thread on inlet of Brominator
6	Screw union nut - Section B1- to threaded end of true union ball valve - Section A1
7	Apply thread tape to 1" Male Adaptor - Section C2
8	Screw 1" Male Adaptor - Section C2- into Solenoid Valve -Section D2
9	Screw union nut - Section C2 - to threaded end of union - Section B1
10	Screw union nut - Section D2 - to threaded end of true union ball valve - Section E1
Opt	Connect site plumbing / Manifold to Outlet Union provided - Section C1. NOTE: Ensure Union nut is removed and fitted over pipework before union socket is glued in place.

Accessory Bag Contents

Item	Description
Barrel Union Socket 25mm	For connection of site plumbing / manifold
RV ILS-11/4-T20E	1 1/4" In-line Strainer For connection to Recirculation Pump inlet





PRODUCT/PROJECT:

HC-SKID-BROM26-415-A

DRAWING TYPE:

Assembly Diagram - Partial - Manifold

DRAWING No:

HC-SKID-BROM26-415-A_ASM

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REV	DATE	AMENDMENT	ISSUED BY
2.1	9/10/2017	Corrected Accessories and Sheet Details	LKI
2.0	25/09/2017	Original Assembly Drawings	LKI

SHEET SIZE	A3
REVISION	2.1

FILE: S:\Data Files\Products\3D Files\Customer Specific\Hydrochem\Projects\Brominator and ONGA pump Skid\HC-SKID-BROM26-415-X_ASM v2.0

MATERIAL: Misc

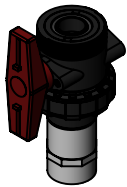
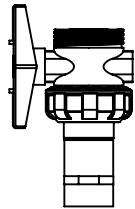
MASS: Misc

SCALE: 1:6

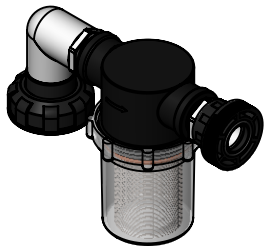
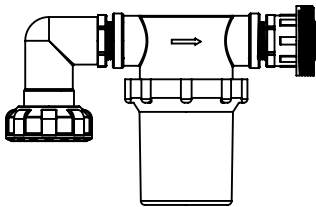
SHEET: 2 OF 4

DO NOT SCALE DRAWING

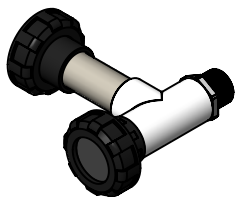
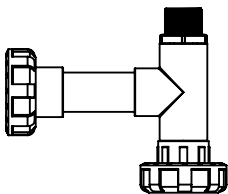
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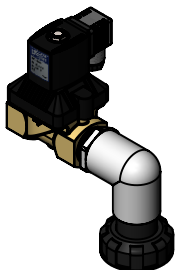
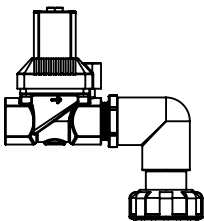
Section: B2



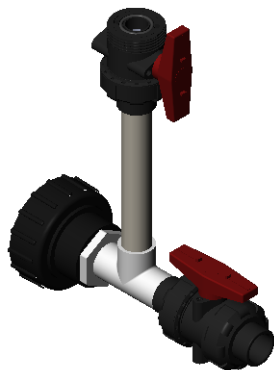
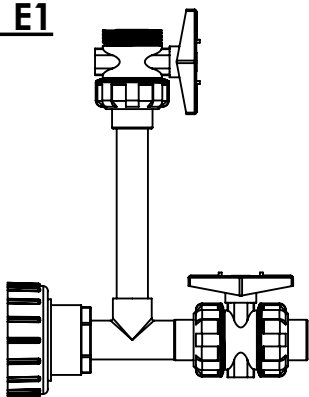
Section: C2



Section: D2



Section: E1



Manifold Outlet
Union

Section B2

Section A1

ONGA 415
Recirculation Pump

Hydrochem Branded
PVC Brominator Skid

BROM-26 26Kg
Brominator Canister

Section D2

Section C2

Section E1



REV	DATE	AMENDMENT	ISSUED BY
2.1	9/10/2017	Corrected Accessories and Sheet Details	LKI
2.0	25/09/2017	Original Assembly Drawings	LKI

PRODUCT/PROJECT:
HC-SKID-BROM26-415-B

DRAWING TYPE:
Assembly Diagram - Partial - Manifold

DRAWING No:
HC-SKID-BROM26-415-B_ASM

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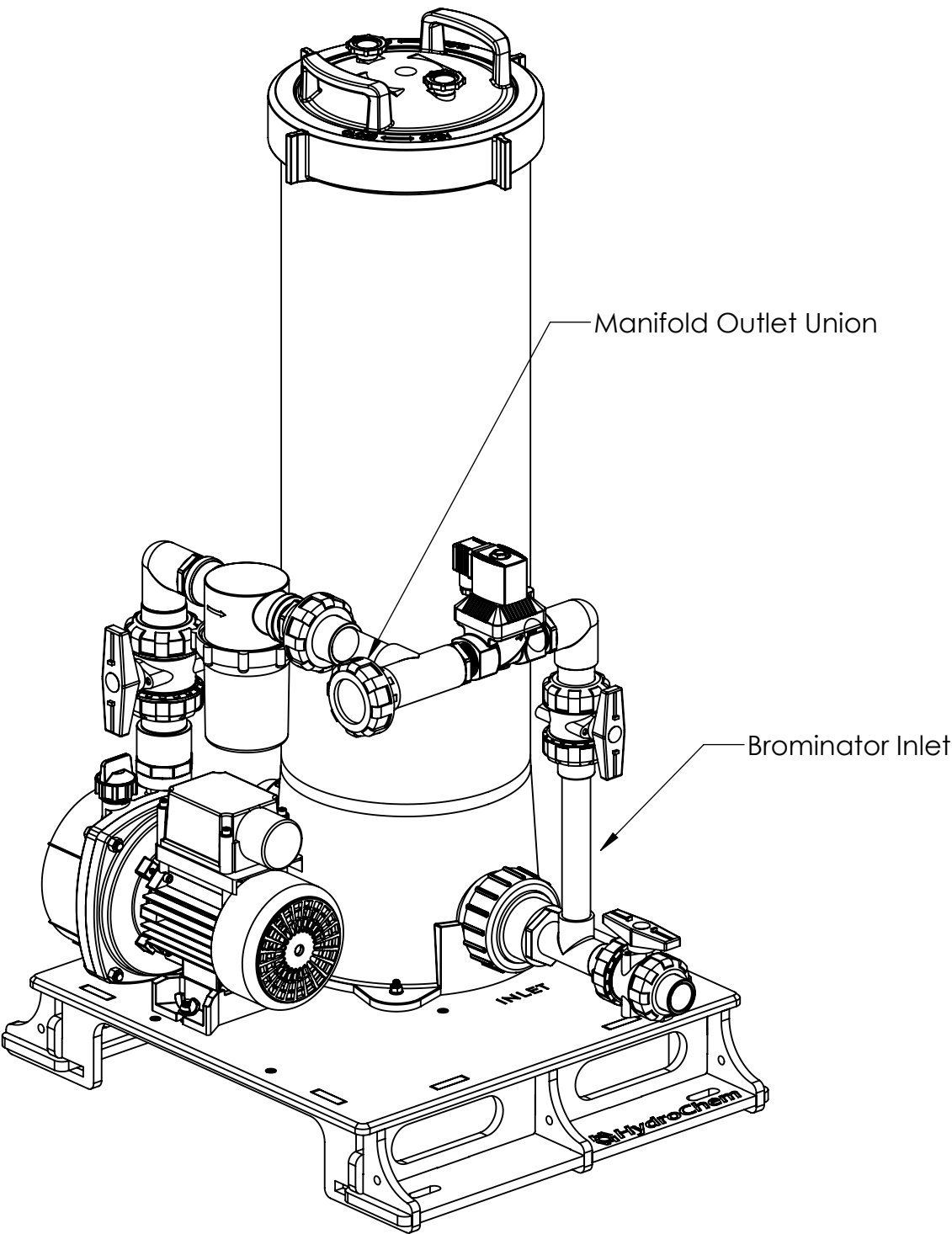
NOTE
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Assembly Directions

Step	Description
1	Apply thread tape to Recirculation Pump Inlet and Outlet
2	Screw section A1 to Recirculation Pump Outlet
3	Bolt Brominator to PVC Skid using the 4x Stainless Steel Studs, Washers and Nyloc Nuts Provided. Note: Ensure Brominator Inlet faces "Inlet" Label on PVC Skid
4	Bolt Recirculation Pump to PVC Skid using the 2x Stainless Steel Studs, Washers, Split Washers and Wing nuts Provided
5	Screw large union nut - Section E1- to thread on inlet of Brominator
6	Screw union nut - Section B2- to threaded end of true union ball valve - Section A1
7	Apply thread tape to 1" Male Adaptor - Section C2
8	Screw 1" Male Adaptor - Section C2 - into Solenoid Valve -Section D2
9	Screw union nut - Section C2 - to threaded end of union - Section B2
10	Screw union nut - Section D2 - to threaded end of true union ball valve - Section E1
Opt	Connect site plumbing / Manifold to Outlet Union provided - Section C1. NOTE: Ensure Union nut is removed and fitted over pipework before union socket is glued in place.

Accessory Bag Contents

Item	Description
Barrel Union Socket 25mm	For connection of site plumbing / manifold





PRODUCT/PROJECT: HC-SKID-BROM26-415-B			
DRAWING TYPE: Assembly Diagram - Partial - Manifold			SHEET SIZE: A3
DRAWING No: HC-SKID-BROM26-415-B_ASM			REVISION: 2.1
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REV	DATE	AMENDMENT	ISSUED BY
2.1	9/10/2017	Corrected Accessories and Sheet Details	LKI
2.0	25/09/2017	Original Assembly Drawings	LKI

FILE: S:\Data Files\Products\3D Files\Customer Specific\Hydrochem\Projects\Brominator and ONGA pump Skid\HC-SKID-BROM26-415-X_ASM v2.0

MATERIAL: Misc

MASS: Misc

SCALE: 1:6

SHEET: 4 OF 4

DO NOT SCALE DRAWING